



## Review article

## Recent advance in high-pressure solid-state metathesis reactions

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**Abstract**

High-pressure solid-state metathesis (HPSSM) reaction is an effective route to novel metal nitrides. A recent advance in HPSSM reactions is presented for a number of examples, including 3d transition metal nitrides ( $\epsilon$ -Fe<sub>3</sub>N,  $\epsilon$ -Fe<sub>3-x</sub>Co<sub>x</sub>N, CrN, and Co<sub>4</sub>N<sub>x</sub>), 4d transition metal nitrides (MoN<sub>x</sub>), and 5d transition metal nitrides (Re<sub>3</sub>N, WN<sub>x</sub>). Thermodynamic investigations based on density functional theory (DFT) calculations on several typical HPSSM reactions between metal oxides and boron nitride indicate that the pressure could reduce the reaction enthalpy  $\Delta H$ . High-pressure confining environment thermodynamically favors an ion-exchange process between metal atom and boron atom, and successfully results in the formation of well-crystalized metal nitrides with potential applications.

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**1. Introduction**

The vast majority of the materials available in nature contain oxygen in the forms of oxides, silicates, and carbonates. The appearance of nitrides, however, is quite rare in nature. Oxides exceed nitrides in number by more than two orders of magnitude due to higher reactivity of oxygen with respect to nitrogen. There has been considerable interest in the synthesis of new metal nitrides due to their potential technological and fundamental importance. The preparation of high-quality metal nitrides, however, is a challenge because the incorporation of nitrogen into a metal lattice is thermodynamically unfavorable under atmospheric pressure. Decomposition and nitrogen-deficient problems are often encountered in the conventional metal nitrides synthetic route, in which metal nitrides are prepared by the reaction of metal or metal

oxides with gaseous ammonia and hydrazine. Alternatively, high-pressure synthesis reaction and solid-state metathesis reaction provide effective routes to metal nitrides.

*1.1. High-pressure synthesis (HPS) reaction*

A high-pressure confining environment allows nitrogen to participate in chemical reaction unhindered by the competition from oxygen. High-pressure synthesis of metal nitride has traditionally involved synthesis reactions between elemental metal and nitrogen as given in Eq. (1)



Over the past few decades, this simple approach has resulted in a wide variety of novel metal nitrides including noble metal nitrides (PtN<sub>2</sub> [1], IrN<sub>2</sub> [2], and OsN<sub>2</sub> [3]), Th<sub>3</sub>P<sub>4</sub>-type metal nitrides (Zr<sub>3</sub>N<sub>4</sub> [4] and Hf<sub>3</sub>N<sub>4</sub> [5]), and 5d transition metal nitrides (Re<sub>3</sub>N and Re<sub>2</sub>N [6]). Performing HPS reaction between metal elements and nitrogen by means of laser heating diamond anvil cell (LHDAC) technology can

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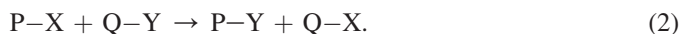
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effectively prevent the thermal decomposition and volatility of reagents and products. However, the common drawbacks of this method include micrometer-scale sample size, poor crystallinity, and nonstoichiometric product formation.

### 1.2. Solid-state metathesis (SSM) reactions

Traditionally, reactions in which both precursors exchange components to each other are called double-displacement or double-decomposition (metathesis) reactions. This reaction is represented by the general scheme:



The solid-state metathesis (SSM) reaction, discovered in the 1990s and extensively investigated by the groups of Kaner [7], Parkin [8], and Chen [9], has been developed as an effective route to many refractory materials in the fields of metal borides, nitrides, and carbides. The SSM reaction for synthesis of a metal nitride typically involves a solid-state metal halide and a solid-state alkaline or alkaline-earth nitride compound. A typical SSM reaction between  $\text{GaI}_3$  and  $\text{Li}_3\text{N}$  produces GaN as given in Eq. (3) [10]:



The uncontrollable combustion-like SSM reaction ignites at a certain temperature and quickly propagates without continuous external heating because it has very low activation energy ( $E_a$ ). The SSM reaction is driven by salt formation with very high reaction enthalpy ( $\Delta H$ ). The typical byproducts of SSM synthetic routes are often poorly crystalline and have limited scalability as a consequence of the very short reaction time (typically less than a few seconds). Previous studies also show that crystalline phase GaN is inaccessible when initiated from ambient conditions, but can be synthesized by initiating the SSM reaction under pressure [10].

## 2. High-pressure solid-state metathesis (HPSSM) routes

### 2.1. Initial discovery and general chemical reaction

A high-pressure solid-state metathesis (HPSSM) route with novel reaction precursors was first reported in 2009 by Lei and He on the synthesis of GaN [11]. The first HPSSM reaction between ternary mixed metal oxides  $\text{LiGaO}_2$  and BN produces GaN crystals as given as follows,

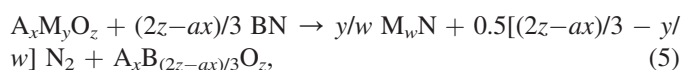


It shows that  $\text{LiGaO}_2$  reacts with BN to produce GaN and  $\text{LiBO}_2$ . This reaction only occurs at high pressure and high temperature. The GaN products of HPSSM synthetic routes have larger crystallite size and better crystallinity as compared with the conventional SSM synthetic routes [9,11]. The original finding reveals that pressure can open an unexpected ion-

exchanged pathway for a synthesis reaction under high pressure. Over the past eight years, the laboratory has reported on HPSSM reactions between diverse metal oxides and BN that form well-crystalline  $\text{Fe}_3\text{N}$  [12],  $\text{Re}_3\text{N}$  [13], VN [14], CrN [15],  $\text{W}_2\text{N}_3$  [16],  $\text{MoN}_2$  [17] and other binary metal nitrides, in addition to successful syntheses of ternary metal nitride alloys, such as  $\text{Fe}_{3-x}\text{Co}_x\text{N}$  and  $\text{Fe}_{3-x}\text{Ni}_x\text{N}$  [18].

The HPSSM reaction experiments were performed on a DS  $6 \times 14$  MN (or DS  $6 \times 8$  MN) cubic press installed at Sichuan University, China. Before high-pressure and high-temperature experiments, the reaction precursors were mixed in the optimized molar ratio and placed in a capsule made of graphite or platinum which was used to seal and heat the samples in the synthesis experiments, then contained in a high-pressure cell. This cell assembly was put into a high pressure chamber. The samples were first pressurized to a certain pressure, then heated to a desired temperature. The details were described elsewhere [11,13,19].

Table 1 lists the recent advance in HPSSM reactions between boron nitride and metal oxides. The general equation for these HPSSM reactions can be depicted in Eq. (5) [19].



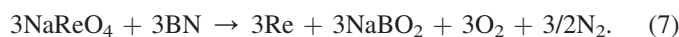
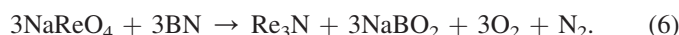
where  $a = 1$  when A is an alkaline metal, and  $a = 2$  when A is an alkaline-earth metal;  $x = 0$  when metal oxide precursor is binary, and  $x \neq 0$  when the precursor is ternary. Metal A indicates the alkaline metal (Li, Na, K) or alkaline-earth metal (Mg, Ca), and metal M represents main group or transition metal (Ga, In, Fe, V, Cr, W, Mo, Re, etc). Fig. 1 summarizes the elements involved in HPSSM reactions. The striking feature of the HPSSM routes is that they are based on a solid-state precursor reaction which proceeds via an ion exchange between B and M metal, in which pressure plays an essential role in the reaction process. It can be expected that much more important materials could be synthesized through the proposed HPSSM reaction in the near future.

### 2.2. Reaction characteristics

HPSSM reaction routes could provide advantages over conventional SSM synthetic methods because of high-pressure confinement environment, inexpensive and diverse metal oxide precursors, well-crystallized stoichiometric production, and varying oxidation states of the metals with applied pressure. If the applied synthesis pressure is high enough, the metal nitride could form; if the applied pressure is insufficient, then the unwanted elemental metal would be quenchable instead of the target metal nitride. Even if the metal borate byproduct is able to form, target metal nitride still fails to come into being at relatively low pressure. A good case in point is the HPSSM synthesis of rhenium nitrides [19]. The HPSSM reaction between sodium perrhenate ( $\text{NaReO}_4$ ) and BN at 14 GPa and 1600 °C produces  $\text{Re}_3\text{N}$  as depicted in Eq. (6), whereas at 5 GPa and 1800 °C, it produces metal Re as given in Eq. (7).

Table 1  
Recent advance in HPSSM Reaction.

Precursors	Reaction products	$p$ and $T$ conditions	Ref.
LiGaO <sub>2</sub> + BN	GaN + LiBO <sub>2</sub>	1.0–5.0 GPa, 900–1400 °C	[11]
NaGaO <sub>2</sub> + BN	GaN + NaBO <sub>2</sub>	1.0–5.0 GPa, 1000–1600 °C	[20]
KGaO <sub>2</sub> + BN	GaN + KBO <sub>2</sub>	5.0 GPa, 1300–1450 °C	[19]
NaVO <sub>3</sub> + BN	VN + NaBO <sub>2</sub>	5.0 GPa, 1400 °C	[19]
NaVO <sub>2</sub> + BN	VN + NaBO <sub>2</sub>	5.0 GPa, 1400 °C	[19]
NaCrO <sub>2</sub> + BN	CrN + NaBO <sub>2</sub>	0–5.0 GPa, 800–1400 °C	[15]
NaFeO <sub>2</sub> + BN	Fe <sub>3</sub> N + NaBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1400 °C	[19]
Ca <sub>2</sub> Fe <sub>2</sub> O <sub>5</sub> + BN	Fe <sub>3</sub> N + Ca <sub>2</sub> B <sub>2</sub> O <sub>5</sub> + N <sub>2</sub>	5.0 GPa, 1400 °C	[19]
MgFe <sub>2</sub> O <sub>4</sub> + BN	Fe <sub>3</sub> N + MgB <sub>2</sub> O <sub>4</sub> + N <sub>2</sub>	5.0 GPa, 1400 °C	[19]
Na <sub>2</sub> CO <sub>3</sub> + BN	graphite + NaBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1600 °C	[19]
Li <sub>2</sub> CO <sub>3</sub> + BN	graphite + LiBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1600 °C	[19]
NaInO <sub>2</sub> + BN	In + NaBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1400 °C	[19]
LiInO <sub>2</sub> + BN	In + LiBO <sub>2</sub> + N <sub>2</sub>	3.5 GPa, 1000 °C	[19]
NaCoO <sub>2</sub> + BN	Co <sub>4</sub> N <sub>x</sub> + NaBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1300–1400 °C	This work
LiNiO <sub>2</sub> + BN	Ni + LiBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1400–1500 °C	[19]
Na <sub>2</sub> WO <sub>4</sub> + BN	W <sub>x</sub> N + NaBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 600–2300 °C	[16]
Na <sub>2</sub> MoO <sub>4</sub> + BN	Mo <sub>x</sub> N + NaBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 400–2200 °C	[17]
K <sub>2</sub> OsO <sub>4</sub> + BN	Os + KBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1200 °C	[17]
NaReO <sub>4</sub> + BN	Re + NaBO <sub>2</sub> + N <sub>2</sub>	5.0 GPa, 1800 °C	[19]
NaReO <sub>4</sub> + BN	Re <sub>3</sub> N + Re + NaBO <sub>2</sub> + N <sub>2</sub>	14.0 GPa, 1600 °C	[12,19]
Fe <sub>2</sub> O <sub>3</sub> + BN	Fe <sub>3</sub> N + B <sub>2</sub> O <sub>3</sub> + N <sub>2</sub>	5.0 GPa, 1400 °C	[18]
Fe <sub>2</sub> O <sub>3</sub> + CoO + BN	Fe <sub>3-x</sub> Co <sub>x</sub> N + B <sub>2</sub> O <sub>3</sub> + N <sub>2</sub>	5.0 GPa, 1400 °C	[18]
Fe <sub>2</sub> O <sub>3</sub> + NiO + BN	Fe <sub>3-x</sub> Ni <sub>x</sub> N + B <sub>2</sub> O <sub>3</sub> + N <sub>2</sub>	5.0 GPa, 1400 °C	[18]
CeCl <sub>3</sub> + MgO	CeOCl + MgCl <sub>2</sub>	5.0 GPa, 1300–1600 °C	Unpublished results



In most cases, the synthesis temperature (1000–1400 °C) is typically lower than the high-pressure melting points of metal-

oxide precursors (1300–1700 °C) and BN (>3000 °C), but is always higher than the melting point (800–900 °C) of metal borate by-products. An HPSSM reaction for the synthesis of metal nitrides initially occurs at the intimate interface between the two solid-state precursors, and then the reaction products and by-products would be distributed in the entire high-pressure sample chamber in the form of tiny particles. Because of the relatively low melting points, the metal borates

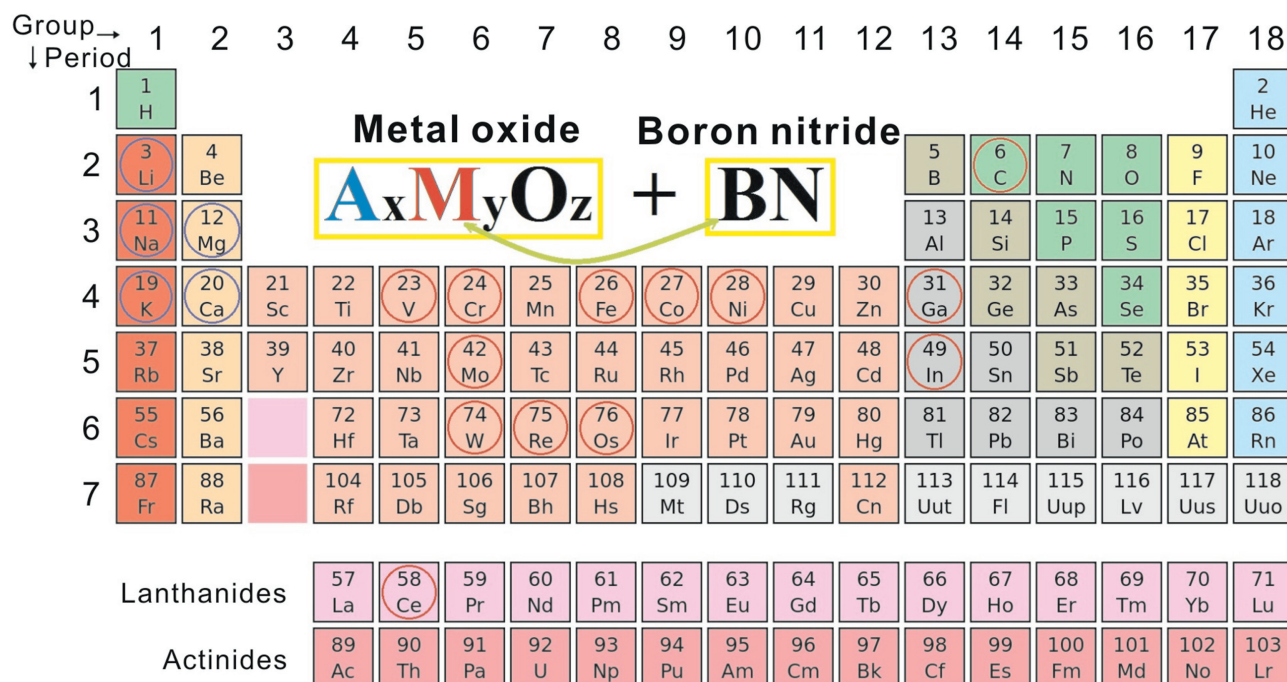


Fig. 1. Elements (circled) involved in HPSSM reactions.

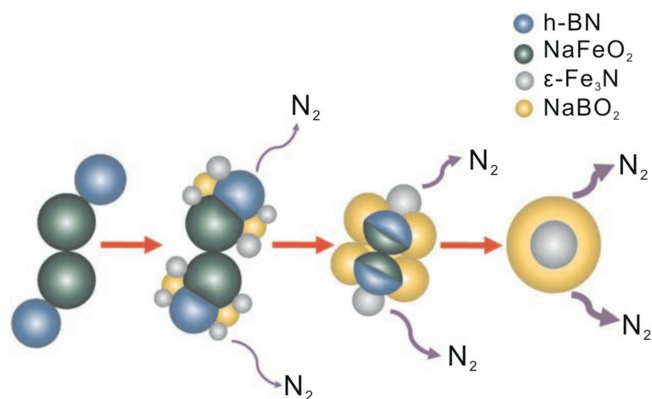
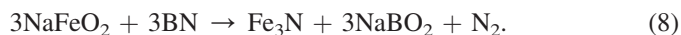


Fig. 2. Formation of spherical bulk  $\epsilon$ -Fe<sub>3</sub>N during an HPSSM reaction process [12].

would be in the molten state, serving as a kind of solvent that could speed up the diffusion and enhance the process of metal nitride product formation. The Fe<sub>3</sub>N products in the NaBO<sub>2</sub> melt incline to gather in a spherical body. Fig. 2 shows the speculated reaction process to spherical bulk Fe<sub>3</sub>N [12]. Small droplets combine to a single large droplet due to the effect of the lower surface energy. The HPSSM reaction between NaFeO<sub>2</sub> and BN produces spherical bulk  $\epsilon$ -Fe<sub>3</sub>N as given in Eq. (8).



The HPSSM reaction is an effective synthetic route to boron-free metal nitrides, although BN is used for one of the reaction precursors. In HPSSM reactions, B atom tends to bond with O atom to form a boron oxide, which may have lower energy enthalpy in comparison to diffusing into metal interstitial voids forming a boron interstitial metal alloy. B cannot be detected by neutron powder diffraction (NPD) or energy-dispersive X-ray analysis (EDX), at least within the sensitivity of the instruments. The determination of nitrogen content of the metal nitride products is a challenge. In improved EDX quantitative analyses, osmium surface coating (5 nm thick) was performed with an osmium coater on the surface of the well-polished metal nitride samples as well as the EDX standard samples (corresponding metal elements and nitrogen). The EDX method used in this work can effectively improve the accuracy of the quantification of heavy and light elements (such as Fe, Co, Ni, Re, Ga and N), and the accuracy of the quantification was evaluated to be less than 0.5% [21–23]. The metal nitride products of HPSSM synthetic route are near-stoichiometric and have better crystallinity as compared with SSM reaction and high-pressure synthesis reaction.

### 2.3. Thermodynamic considerations

Similar to temperature and chemical composition, pressure is one of the essential factors that can influence a chemical reaction process. It is generally considered that the advantage of the use of high pressure in a chemical reaction

fundamentally lies in increasing the surface intimate contact between two reagents, enhancing the collision cross section for reaction, and preventing thermal decomposition and volatility of the reagents and products at high temperature. Actually, the effect of pressure on chemical reaction is far more than our initial recognition. Fig. 3 presents the effect of pressure on an HPSSM reaction between metal oxide (AMO) with BN. HPSSM reactions between metal oxides and boron nitride demonstrate that the nitridation of a metal-oxide precursor is a thermodynamically favored process at high pressure. The high-pressure confining environment allows nitrogen to participate in chemical reaction unhindered by the competition from oxygen. Thermodynamic investigations with the aid of density functional theory (DFT) calculations on several typical HPSSM reactions indicate that the pressure could reduce the  $\Delta H$  and open a new reaction path to metal nitride products [19].

### 3. Recent advances in metal nitride syntheses via HPSSM reactions

#### 3.1. 3d transition metal nitride, $\epsilon$ -Fe<sub>3</sub>N, $\epsilon$ -Fe<sub>3-x</sub>M<sub>x</sub>N, CrN, and Co<sub>4</sub>N<sub>x</sub>

The Earth's inner core is composed primarily of Fe element. Fe transforms from a bcc  $\alpha$ -Fe at ambient conditions to an hcp  $\epsilon$ -Fe over a wide range pressure (13–300 GPa) and temperature conditions (<3000 °C) [24].  $\epsilon$ -Fe<sub>3</sub>N is a rare-nitrogen iron mineral in nature, under the name of “*Siderazol*”. Recent studies have shown that spherical bulk  $\epsilon$ -Fe<sub>3</sub>N could be synthesized by HPSSM reactions at 5 GPa and 1400 °C between ternary alkaline or alkaline-earth metal ferrite (NaFeO<sub>2</sub>, MgFe<sub>2</sub>O<sub>4</sub>, and Ca<sub>2</sub>Fe<sub>2</sub>O<sub>5</sub>) and BN [19], or between binary hematite Fe<sub>2</sub>O<sub>3</sub> and BN [18]. Reactions forming ternary mixed-metal nitride (e.g.  $\epsilon$ -Fe<sub>3-x</sub>Co<sub>x</sub>N) have been achieved [18]. Fig. 4 shows the experimental assembly for HPSSM reaction between Fe<sub>2</sub>O<sub>3</sub>, CoO and BN producing ternary iron-

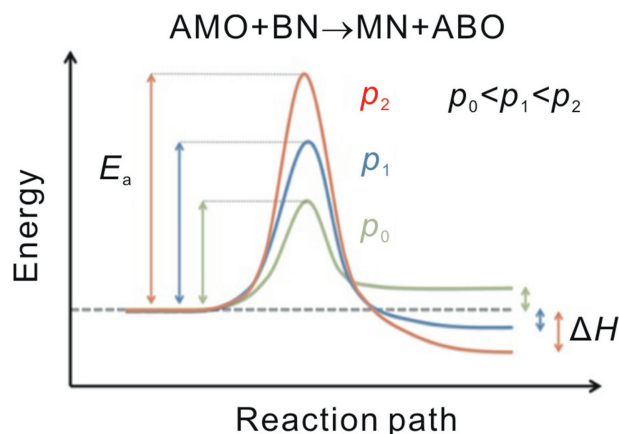


Fig. 3. Schematic potential-energy diagram showing the effect of pressure in the HPSSM reaction between AMO and BN [19]. Pressure,  $p$ , opens different reaction pathways with lower reaction enthalpy,  $\Delta H$ , and higher activation energy,  $E_a$ . The dotted-line represents the energy of reaction precursors, AMO and BN.



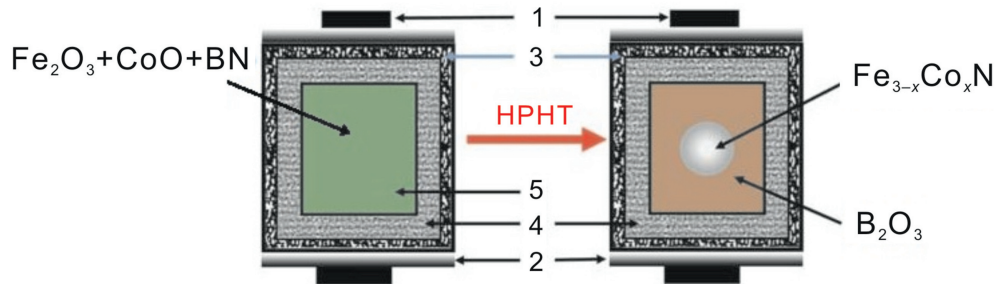
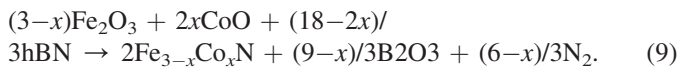


Fig. 4. Experimental assembly for HPSSM reaction for  $\text{Fe}_{3-x}\text{Co}_x\text{N}$  crystals: 1—steel ring; 2—Mo sheet; 3—graphite furnace; 4—h-BN or Ta; 5—reaction precursors.

based nitrides  $\epsilon\text{-Fe}_{3-x}\text{Co}_x\text{N}$ . And the reaction can be given as follows



As depicted in Fig. 5(a), there is a 3–5 mm diameter metallic spherical bulk iron-based nitride in the recovered high-pressure cell. The formed ball-like product takes up much of the sample chamber (~8 mm in diameter). Fig. 5(b) shows the typical XRD patterns of a series of iron-based nitrides.

Chromium mononitride (CrN) exhibits interesting magnetic, structural, and electronic properties that are of fundamental importance to technological applications. To date, the preparation of bulk and stoichiometric CrN has been challenging; most products are often nonstoichiometric and poorly crystallized. Recently, CrN has been successfully prepared through HPSSM reaction between  $\text{NaCrO}_2$  and BN, and the reaction is



As shown in Fig. 6(a), the final CrN product is phase-pure, stoichiometric, and well-crystallized in the bulk form [25,26]. Besides, experimental results of phase stability and compressibility of CrN have also been reported. The obtained bulk moduli for cubic and orthorhombic CrN are 257 and 262 GPa, respectively [26]. However, as depicted in Fig. 6(b),

no evidence manifests the phase-transition-induced elastic softening in CrN. This result invalidates the conclusion of phase-transition-induced elastic softening reported based on nonmagnetic simulations for cubic CrN [27].

Besides, our recent studies indicate that the  $\text{Co}_4\text{N}_x$ , a 3d transition metal nitride, also can be prepared through the HPSSM reaction between  $\text{NaCoO}_2$  and BN, which is



XRD pattern of the prepared  $\text{Co}_4\text{N}_x$  is shown in Fig. 7. The inset of Fig. 7 is a scanning electronic microscopy (SEM) image of the  $\text{Co}_4\text{N}_x$  product. As shown in this Figure, all the diffraction peaks can be indexed by cubic  $\text{Co}_4\text{N}$  in space group Fm3m (PDF Card 00-041-0943). By a quantitative analysis of the EDX spectrum, the approximate atomic ratio of Fe to N is 4:0.45.

### 3.2. 4d transition metal nitride, $\text{MoN}_x$

Nitrogen-rich transition-metal nitrides are a class of compounds with a wide range of properties and applications. A recent study has shown that nitrogen-rich molybdenum nitride 3R- $\text{MoN}_2$  with a rhombohedral  $\text{MoS}_2$ -type structure (see Fig. 8(a)) can be successfully prepared through an HPSSM reaction between  $\text{NaMoO}_4$  and BN, which is

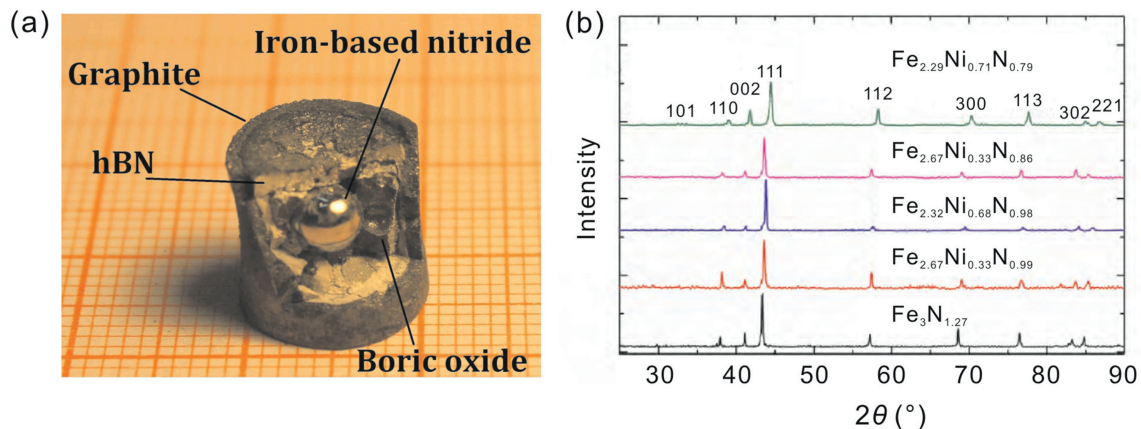
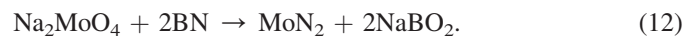


Fig. 5. (a) A high-pressure cell recovered from high-pressure experiment; (b) XRD patterns for iron-based nitrides.

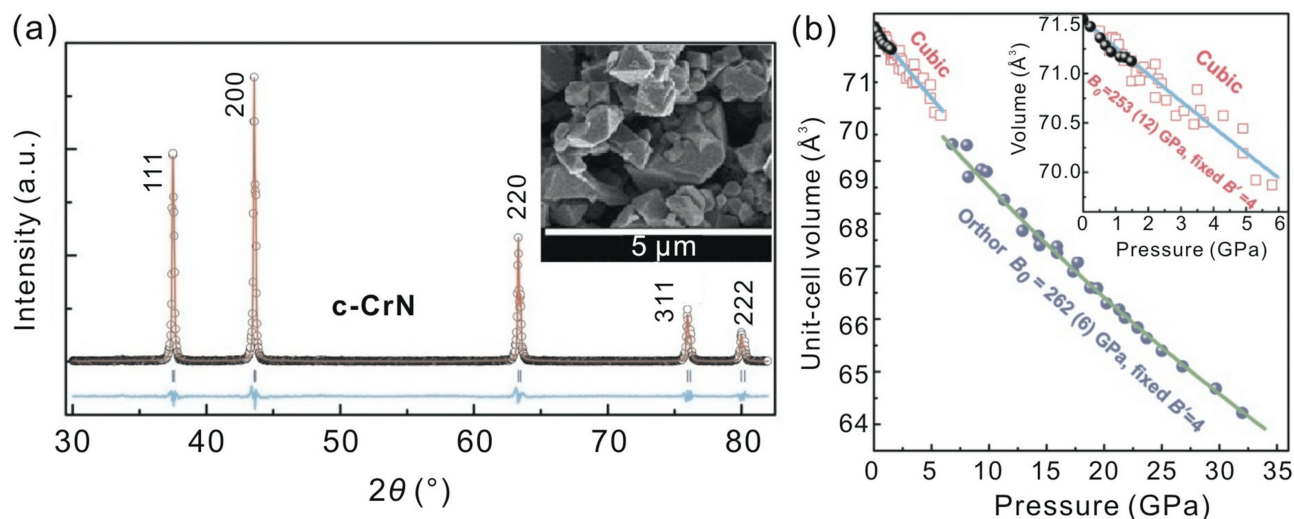


Fig. 6. (a) Refined XRD patterns for CrN, the inset is a typical SEM image for CrN crystals; (b) Volume–pressure data of cubic- (open pink squares) and orthorhombic-CrN (solid blue circles). The inset is an enlarged portion of data for c-CrN. Solid black circles represent the data obtained from high- $p$  neutron-diffraction experiments (0–2 GPa).

Fig. 8(b) shows the catalytic activities of the prepared 3R-MoN<sub>2</sub> in H<sub>2</sub> atmosphere. Experimental results show that this new nitride exhibits catalytic activities that are three times more active than the traditional catalyst MoS<sub>2</sub> for the hydrodesulfurization of dibenzothiophene and more than twice as high as in the selectivity to hydrogenation [17]. The conclusion that the nitride is catalytically active in sour methanation of syngas with >80% CO and H<sub>2</sub> conversion at 723 K was also obtained in Ref. [17].

Also, a recent study shows that hexagonal  $\delta$ -MoN and cubic  $\gamma$ -MoN can be prepared through an HPSSM reaction between NaMoO<sub>4</sub> and BN, where the reaction is given as

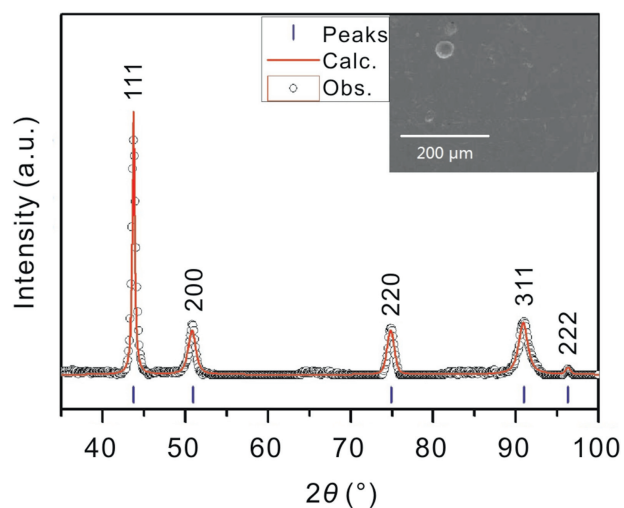
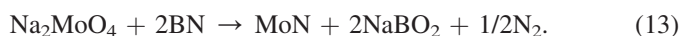


Fig. 7. XRD patterns of Co<sub>4</sub>N<sub>x</sub> samples. Open black circles and solid red lines represent the observed and calculated profiles, respectively. The inset shows the SEM photograph of Co<sub>4</sub>N<sub>x</sub> sample.

Fig. 9(a) shows the XRD patterns of hexagonal  $\delta$ -MoN and cubic  $\gamma$ -MoN. Based on single crystal measurements, as shown in Fig. 9(b), the hexagonal  $\delta$ -MoN and cubic  $\gamma$ -MoN exhibit excellent hardness of  $\sim$ 30 GPa and  $\sim$ 23 GPa, respectively. Consistent with previous studies, the measured superconducting transition temperatures for  $\delta$ -MoN and cubic  $\gamma$ -MoN are 13.8 K and 5.5 K, respectively. It indicates that  $\delta$ -MoN is so far the hardest metal nitride with the second highest  $T_c$ , comparable to that of NbN ( $\sim$ 16 K).

### 3.3. 5d transition metal nitride, Re<sub>3</sub>N and WN<sub>x</sub>

Since the discovery of PtN<sub>2</sub> in 2004, there has been a rapidly growing interest in synthesis and characterization of novel 5d transition metal nitrides. The synthesis of well-crystallized Re<sub>3</sub>N is still a great challenge due to the demanding synthetic conditions and the lack of effective synthetic route. Well-crystallized plate-like Re<sub>3</sub>N crystals were synthesized through an HPSSM reaction between NaReO<sub>4</sub> and BN in large volume press (LVP) at 14 GPa and 1973 K. The chemical reaction equation can be depicted as

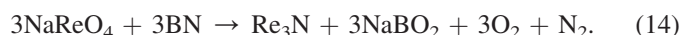


Fig. 10(a) shows the XRD pattern and an SEM image of the Re<sub>3</sub>N products. Except for some small diffraction peaks of hexagonal Re, all the other diffraction peaks can be indexed by hexagonal Re<sub>3</sub>N in space group P-6m2. Consistent with the values reported by Friedrich et al. [6], the refined cell parameters of Re<sub>3</sub>N are  $a = 2.811(1)$  Å and  $c = 7.139(5)$  Å. As shown in the inset of Fig. 10(a), Re<sub>3</sub>N crystallizes in hexagonal plate-like shape of a diameter of  $\sim$ 200 nm and a thickness of  $\sim$ 20 nm. It was also found that the Grüneisen parameters for Raman modes of Re<sub>3</sub>N, as shown in Fig. 10(b), were substantially larger than the previously calculated values [6].

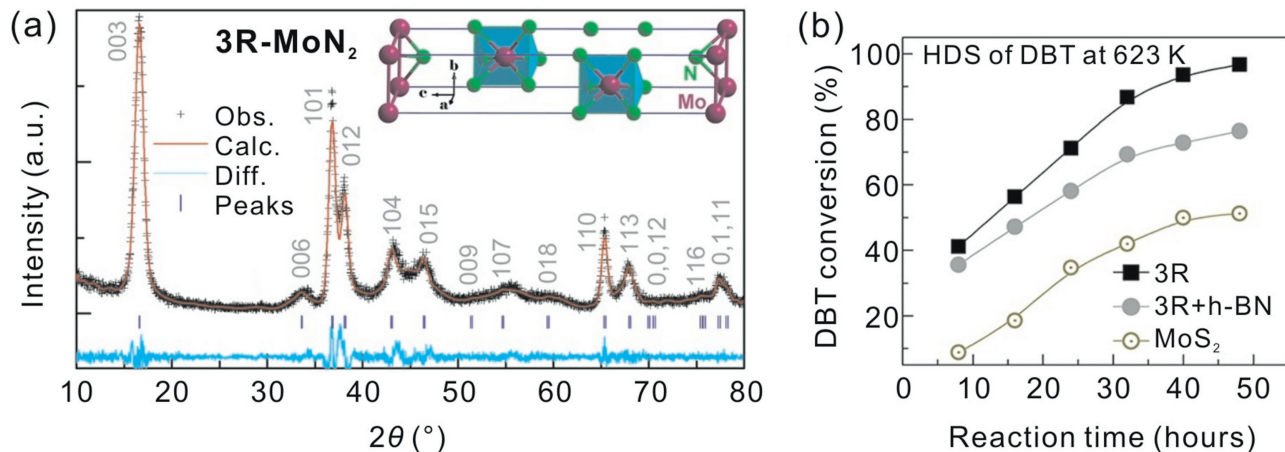


Fig. 8. (a) Refined XRD pattern for 3R-MoN<sub>2</sub>. Inset is a polyhedral view of the 3R-MoN<sub>2</sub> structure. (b) Catalytic activities of 3R-MoN<sub>2</sub> in the hydrodesulfurization (HDS) of dibenzothiophene (DBT) in H<sub>2</sub> atmosphere.

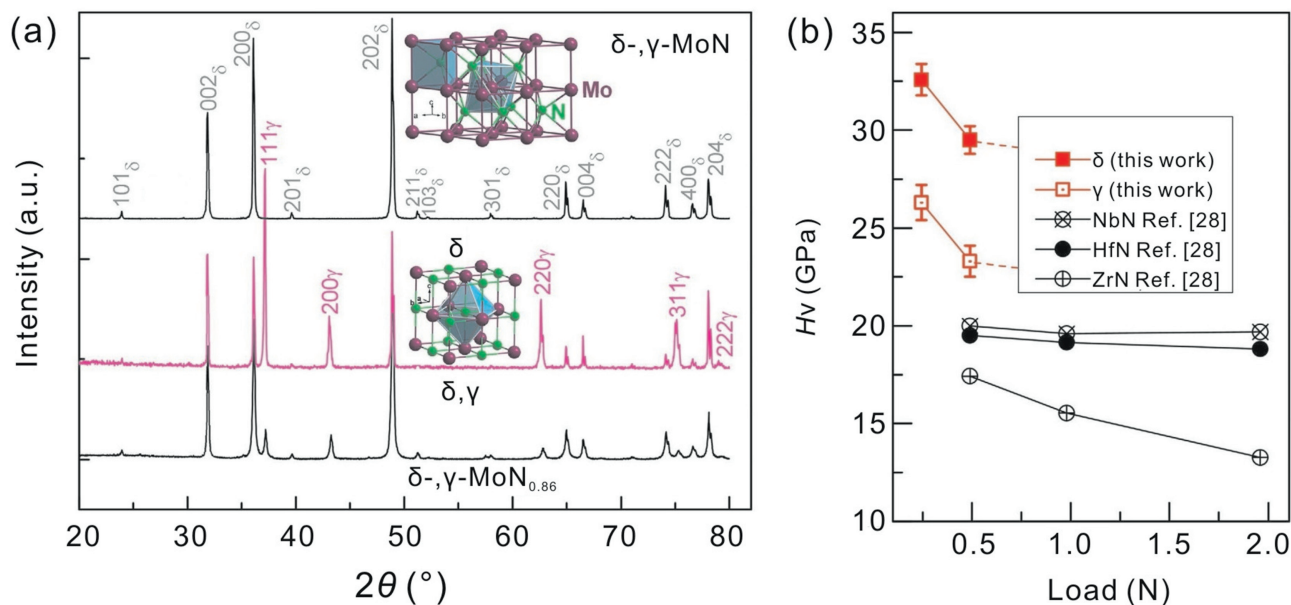


Fig. 9. (a) XRD patterns for  $\delta$ - and  $\gamma$ -MoN. (b) Vickers hardness of  $\delta$ - and  $\gamma$ -MoN as a function of applied load compared with ZrN, NbN, and HfN (Ref. [28]).

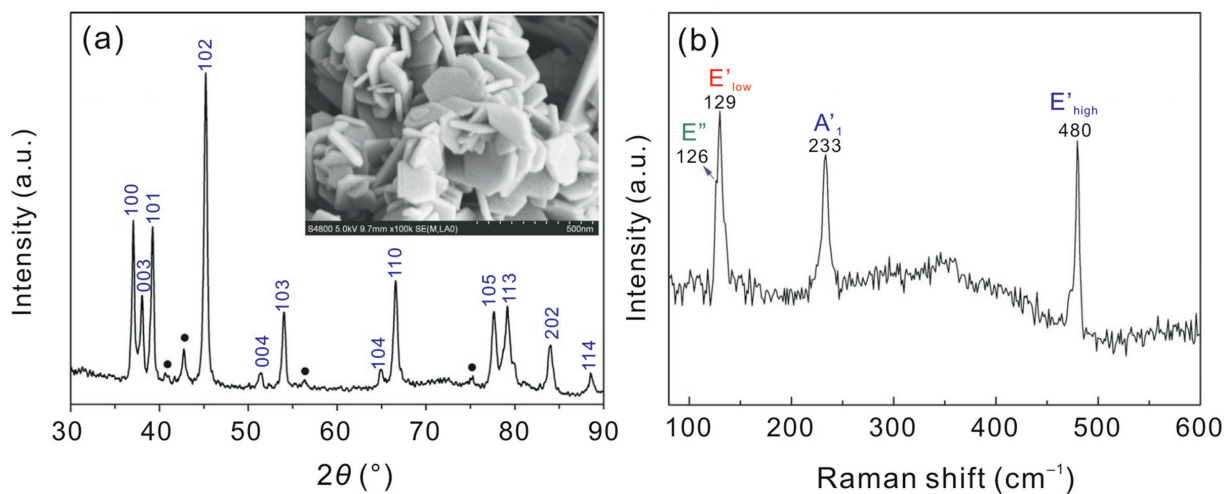


Fig. 10. (a) Powder XRD pattern of purified Re<sub>3</sub>N samples. The circles indicate the diffraction peaks of Re. The inset shows a typical SEM photograph of Re<sub>3</sub>N sample; (b) The ambient Raman spectrum of synthesized Re<sub>3</sub>N crystals.



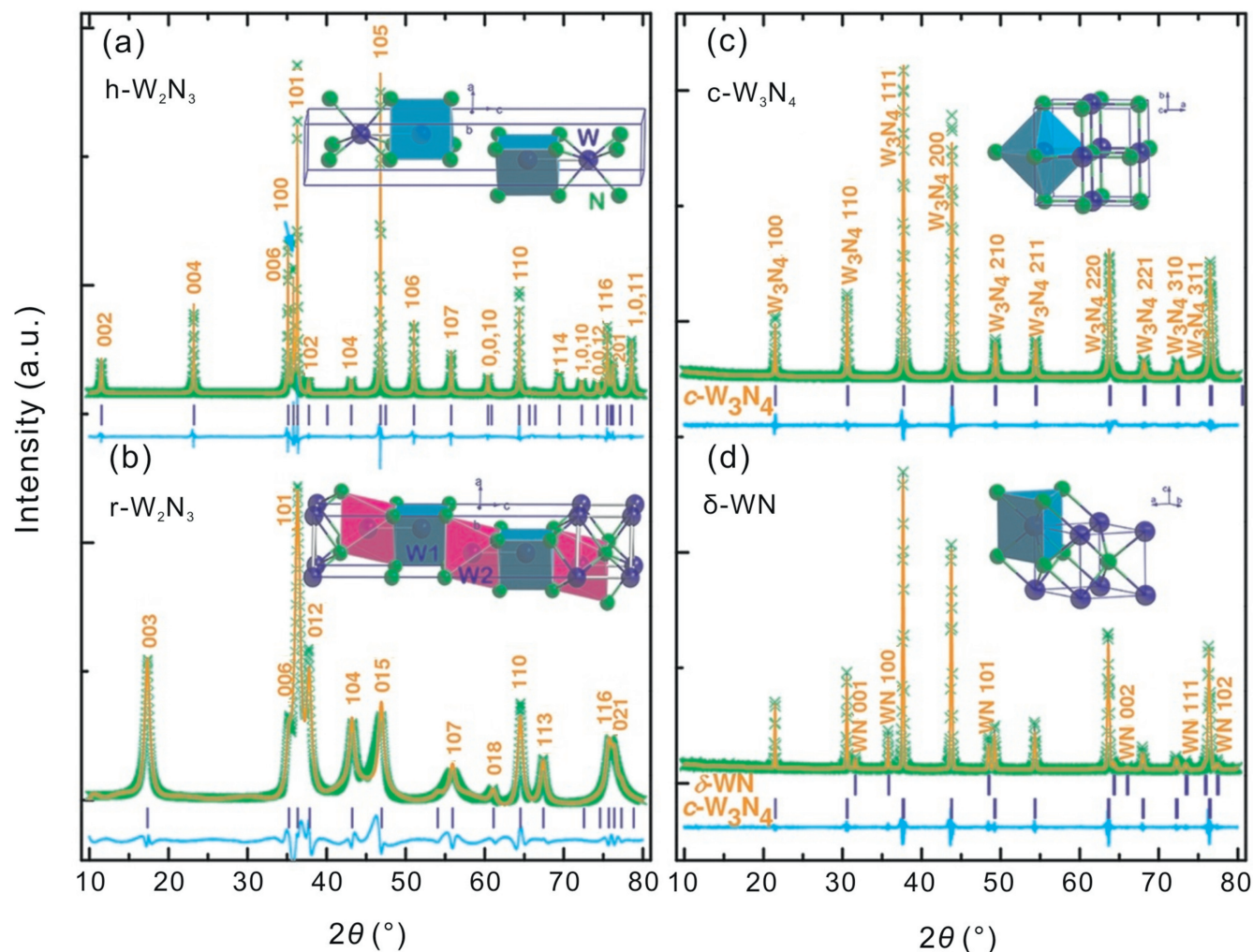


Fig. 11. XRD patterns of nitrides in the binary system W-N. The observed (green crosses) and calculated (solid orange lines) profiles for (a) h-W<sub>2</sub>N<sub>3</sub>, (b) r-W<sub>2</sub>N<sub>3</sub>, (c) c-W<sub>3</sub>N<sub>4</sub> and (d) δ-WN respectively.

Tungsten nitrides have recently attracted considerable interest because of their unique and/or superior chemical, mechanical, and thermal properties. To date, however, most materials in the W-N system are in the form of thin films and are often poorly crystallized, which severely limits their use in diverse technological applications. A recent study indicates that WN<sub>x</sub> can be prepared through an HPSSM reaction [16]. Fig. 11 shows the XRD patterns of the prepared binary h-W<sub>2</sub>N<sub>3</sub>, r-W<sub>2</sub>N<sub>3</sub>, c-W<sub>3</sub>N<sub>4</sub> and δ-WN respectively. The chemical reaction equation can be depicted in Eqs. (15–17).



The final products are phase-pure and well-crystallized in bulk forms. It is found that hexagonal W<sub>2</sub>N<sub>3</sub>, hexagonal WN, and cubic W<sub>3</sub>N<sub>4</sub> exhibit elastic properties rivaling or even exceeding cubic-BN and other novel transition metal nitrides.

In addition to transition metal nitrides, other metal compounds can also be prepared through HPSSM reactions. Here is an example, as our recent research shows that CeOCl, a potential semiconductor material, can be prepared by a novel HPSSM reaction between MgO and CeCl<sub>3</sub> powders at 5 GPa and 1873 K. The chemical reaction equation can be depicted as follows,



#### 4. Conclusion

A recent advance in HPSSM reactions is presented for the syntheses of transition metal nitrides. Our results strongly suggest that the high-pressure confining environment thermodynamically favors the formation of well-crystallized transition metal nitrides products through HPSSM reactions, which is theoretically supported by density functional theory (DFT) calculations. A chemical reaction that cannot occur at atmospheric pressure can take place at high pressure, opening a new effective pathway to material synthesis and design. Hopefully, more novel compounds with



excellent properties can be prepared through HPSSM reactions in the future.

### Conflict of interest

The authors declare that there is no conflicts of interest.

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