Zeolite Thin Film-Coated Fiber Sensors Based on Fabry-Perot Interferometer for Detection of Chemical Vapors

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Abstract: A novel zeolite-coated fiber sensors for detection of volatile organic compounds (VOCs) based on the Fabry-Perot interferometer was proposed and demonstrated. The sensor comprised a polycrystalline silicalite thin film grown up on the cleaved end face of a standard single-mode fiber. The inline Fabry-Perot cavity was composed by the end face of the single-mode fiber and the thin film. The sensor device operated by measuring the interference signal, which was a function of the amount of chemical vapor adsorption in its crystalline micro porous structure. Experimental results showed that the proposed VOC sensor worked well and the sensitivities were $2.78 \times 10^{-3} \, \mathrm{dB/ppm}$ when the concentration ranged from 350 ppm to 2100 ppm and $1.23 \times 10^{-3} \, \mathrm{dB/ppm}$ when the concentration ranged from 2100 ppm to 5250 ppm.

Keywords: Zeolite film, volatile organic compound (VOC) sensor, Fabry-Perot interferometer

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1. Introduction

The detection of volatile organic compounds (VOCs) has been found useful in many areas including environmental pollutant monitoring, food quality assurance, and emission control [1]. In recent years, the sensors based on optical fibers have been attracting increasing interest due to their advantages such as the small size, remote measurement, and immunity to electromagnetic interference.

Various sensors have been demonstrated by optical fiber Fabry-Perot (F-P) interferometer sensors. The F-P cavity can be constituted by a section of the fiber between two dielectric mirrors [2] or a gap between two dielectric end surfaces [3]. An interferometer signal which is formed by two reflections at two end surfaces is a function of the

length and refractive index of the cavity. As a result, a fiber F-P sensor is capable of measuring various parameters which are resulted from environmental changes. Because of the high sensitivity and quick response time, the fiber F-P sensors are particularly attractive for applications involving pressure and temperature measurement [4].

Zeolites are microporous aluminosilicate crystals framed by uniform subnanometer-scale or nanometer-scale pore systems. The nonporous zeolites can selectively adsorb molecules due to the size exclusion or shape selectivity which depends primarily on the crystal structure, framework Si/Al ratio, and type of extra framework cations. Zeolites are thermally and chemically more stable than the polymer cladding of an optical fiber. In recent decades, zeolite membranes and thin films have

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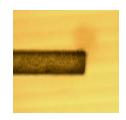
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been demonstrated for applications in chemical vapors detection [5], chemical sensors for the detection of dissolved organics in water [6] and measurement of trace chemicals [7]. However, keeping the high sensitivity with a wide measurement range is still a problem.

In this paper, a novel zeolite-coated fiber sensor for the detection of the VOCs based on the Fabry-Perot interferometer is proposed demonstrated. Isopropanol was chosen as a model chemical because of its nontoxic nature. The interference intensity of the Fabry-Perot interferometer would change with its surrounding isopropanol concentration and sense the absorption for organic molecules of the silicalite. Experimental results showed that the proposed sensor for chemical vapor measurement worked well and the sensitivities of the isopropanol concentration were 2.78×10⁻³ dB/ppm when the concentration ranged from 350 ppm to 2100 ppm and 1.23×10^{-3} dB/ppm when the concentration ranged from 2100 ppm to 5250 ppm.

2. Experimental setup

The sensor was made by growing the thin silicalite film on the cleaved end face of a standard single-mode fiber by in situ crystallization from an aluminum-free precursor solution tetrapropylammonium ion (TPA+) as the structure directing agent (SDA). We prepared the synthesis 11.3 ml solution by mixing of **TPAOH** (tetrapropylammonium hydroxide), 20.4 ml of TEOS (tetraethyl orthosilicate), and 60 ml of H₂O [1]. Due to its low alkalinity and high organic concentration, this particular precursor was chemically friendly to the fiber surface. The mixture was vigorously stirred at 50°C for 4 h. The hydrothermal synthesis was conducted at 180°C under the autogenous pressure for 4 h. After the hydrothermal synthesis, the zeolite-coated fiber was washed with deionized water and dried in air at 500 °C for 2h to remove the TPA SDA. Figure 1 shows the optical microscopic image of a silicalite-film-coated fiber. The thickness of the zeolite film was about $20\,\mu m$, and the thickness would increase with the addition of hydrothermal synthesis time. The zeolite was constituted by zeolite crystals in cuboid particles which had straight channels with a diameter of about 6Å [6]. So the end face of the zeolite film was uneven.



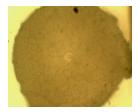


Fig. 1 Optical microscopic image of a silicalite-film-coated fiber.

Figure 2 shows the experimental setup of the proposed F-P interferometer-based optical fiber sensors for chemical vapor measurement. chemical vapor detection is based measurement of the adsorption-induced effective optical length of the F-P cavity. The wavelength of interference peak will change with the optical length of the F-P cavity, and the thickness of the F-P cavity is the same as the thickness of the film which is about 20 µm. The light from a broadband light source (BBS) is launched into a single-mode optical fiber and split into two paths through a 3-dB fiber coupler. One of the paths is angle cleaved to eliminate back reflection. The other path is spliced to the sensor probe, as illustrated in the enlarged view. An optical spectrum analyzer (OSA) is used to monitor the reflection from the F-P cavity.

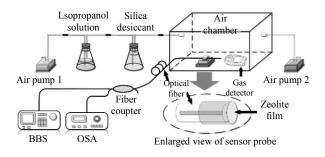


Fig. 2 Experimental setup of the proposed chemical vapor sensor.

The fiber sensor probe was placed in a vapor chamber made of plexiglass. The length, width, and height of the chamber was 70 cm, 40 cm, and 30 cm, respectively. The concentration of the isopropanol in the chamber was varied by adjusting the air flow rate which was controlled by the air pump 1 and air pump 2. The isopropanol concentration of the gas flowing through the isopropanol solution accommodated Erlenmeyer flask would increase with the accelerated rate of gas flow in the air pump 1 and decrease with the accelerated rate of gas flow in the air pump 2. The silica desiccant would absorb water vapor mixed in the gas flowing into the air chamber. The isopropanol concentration in the air chamber was detected and recorded by the gas detector. All of the reported experiments were conducted at the room temperament (21°C) under the atmospheric pressure.

The nonporous zeolites can selectively adsorb the molecules in the straight channels among zeolite crystals. With the adsorption of chemical vapor molecules, the refractive index will change. Therefore, the optical path is varied, and the wavelength of interferometry peaks shifts. Furthermore, an increase in the reflectivity at the interface of the zeolite film is owing to an increase in the refractive index, which enhances the reflected intensity of the F-P cavity. The detection of the concentration can be achieved by the measurement of the wavelength shift and reflectedintensity.

3. Results and discussions

Figure 3 shows the interference spectra in response to the isopropanol concentration. The interferometer intensity of the spectra from 1500 nm to 1590 nm changed about 10 dB, and the interference peaks shifted 10 nm towards the longer wavelength with the concentration of isopropanol increasing from 0 ppm to 5250 ppm. Such changes in intensity is resulted from an increase in the zeolite film reflectivity included the increasing sorption of organic molecules in the zeolite cavity. At the same

time, the refractive index of the thin film increased with the addition of the gas concentration, which increased the optical path difference. So the wavelength of interferometry peaks shifted with the isopropanol concentration. Furthermore, some tiny interference deeps accompanied with the interference spectra. These interference deeps were caused by the unevenness of the end face of the thin film and the air pockets in the zeolite film.

As shown in Fig. 3, half of the free spectrum range (FSR) was from 1535 nm to 1550 nm, and $\Delta\lambda_{FSR}$ =30 nm. The refractive index of the zeolites film was around 1.33 [6]. So the length of the F-P cavity L was 29 µm, which conformed to the measured value of 20 µm.

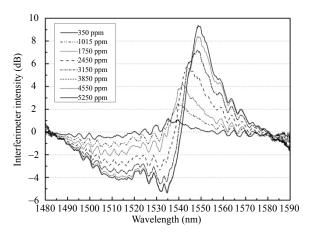


Fig. 3 Spectra of the interference intensity when the concentration is in the range of 350 ppm to 5250 ppm.

Figure 4 shows the relationship between the wavelength shift of the interference peaks and concentration. The interference peaks shifted from 1539 nm to 1548 nm when the concentration of isopropanol increased from 350 ppm to 2450 ppm. The fitting function is $y=4.28\times10^{-3}x+1537.58$, and the fitting degree was 0.9981. The concentration sensitivities for the demodulation of the wavelength was 4.28×10^{-3} nm/ppm. The OSA with a 20-pm measurement precision was used in our experiments, so the concentration precision could reach about 4.7 ppm. The wavelength of the interference peaks was saturated when the concentration was more than 2450 ppm.

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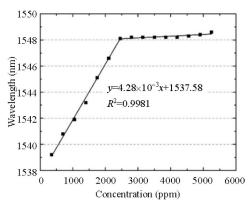


Fig. 4 Relationship between the wavelength shift of the interference peaks and concentration.

Figure 5 shows the relationship between the interference intensity and concentration which increased from 0ppm to 5250ppm with a step of 350 ppm. The curve at the top portion of the figure is the intensity of the interference peaks. The intensity was monotonically increased in the concentration range from 350 ppm to 5250 ppm, and an inflection point existed at 1400 ppm. When the concentration was below 1400 ppm, the fitting function $v=4.28\times10^{-3}x-0.469$. The sensitivities reduced but still kept a well linearity when the concentration was above 1400 ppm and the fitting functions is $y=9.43\times10^{-4}x+4.157$. The experimental data fitted very well with the linear functions with the fitting degree of 0.9979 and 0.9947, respectively. The sensitivities for the demodulation were 4.28×10⁻³ dB/ppm when the concentration ranged from 350 ppm to 1400 ppm and 9.43×10^{-4} dB/ppm when the concentration ranged from 1400 ppm to 5250 ppm.

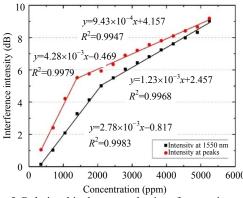


Fig. 5 Relationship between the interference intensity and concentration.

The intensities of the interference peaks were susceptible to the tiny interference deeps accompanied with the interference spectra. That easily caused the deviation of the intensity. So we considered the intensity at a specific wavelength.

Experimental data in the bottom of Fig. 5 showed that the intensity at 1550 nm had the different linear relationship when the concentration was below and above 2100 ppm. The experimental data fitted well with the linear functions with the fitting degree of 0.9983 and 0.9968, respectively. The fitting functions are $y=2.78\times10^{-3}x-0.817$ and $y=1.23\times10^{-3}x+2.457$. The sensitivities for the demodulation of 1550 nm were 2.78×10^{-3} dB/ppm in the concentration range of 350 ppm to 2100 ppm and 1.23×10^{-3} dB/ppm in the concentration range of 2100 ppm to 5250 ppm.

The sensitivity of the demodulation of 1550 nm was a little lower than those of the interference peaks when the concentration was below the inflection point. However, above 2100 ppm, the sensitivity was better than that of the demodulation of interference peaks. Furthermore, the fitting degree was higher than that of the demodulation of interference peaks. The OSA with a 0.01-dBm measurement precision was used in our experiments, so the precision could reach about 3.60 ppm in the concentration range of 350 ppm to 2100 ppm and 8.13 ppm in the concentration range of 2100 ppm to 5250 ppm.

The sensor in our work could keep a high sensitivity in a wide concentration which ranged from 350 ppm to 5250 ppm. Compared with [5], we achieved an improvement of 15 times in the sensitivity. Additionally, despite the higher sensitivities in [6, 7], the measuring range could only keep in dozens ppm. Meanwhile, we could keep a relatively high sensitivity in the concentration range of 350 ppm to 5250 ppm.

4. Conclusions

A novel zeolite-coated fiber sensors for the

detection of volatile organic compounds based on the Fabry-Perot interferometer is proposed in this paper. The sensor operated by monitoring the change in the interference intensity of the F-P cavity. With its simple structure, the sensitivities were 2.78×10^{-3} dB/ppm when the concentration ranged from 350 ppm to 2100 ppm and 1.23×10^{-3} dB/ppm when the concentration ranged from 2100 ppm to 5250 ppm.

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