

Influences of SiO₂ protective layers and annealing on the laser-induced damage threshold of Ta₂O₅ films

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Ta₂O₅ films are prepared on BK7 substrates with conventional electron beam evaporation deposition. The effects of SiO₂ protective layers and annealing on the laser-induced damage threshold (LIDT) of the films are investigated. The results show that SiO₂ protective layers exert little influence on the electric field intensity (EFI) distribution, microstructure and microdefect density but increase the absorption slightly. Annealing is effective on decreasing the microdefect density and the absorption of the films. Both SiO₂ protective layers and annealing are beneficial to the damage resistance of the films and the latter is more effective to improve the LIDT. Moreover, the maximal LIDT of Ta₂O₅ films is achieved by the combination of SiO₂ protective layers and annealing.

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Tantalum oxide (Ta₂O₅) is one of the most extensively studied transition-metal oxides. It is a well-known optical material with good quality and high index that shows low loss, high stability, and a broad spectral range of high transparency. These outstanding properties make it widely benefit many applied science and technological branches, especially optical coatings for laser. Recently, high power laser systems are one of the most rapidly growing areas in the development of laser technology. However, the useful output of the lasers is limited by laser-induced damage threshold (LIDT) to optical components^[1]. During the past 20 years, LIDT has become more serious with the increase of the high average output power and high peak power of the lasers. Therefore, improving the LIDT is very necessary, and much attention has been paid on it. One of the researches is focused on the protective layers. Previous studies of coatings with protective layer have shown the improvement in LIDT at 1064, 355 and 248 nm^[2-4]. Annealing is also an important method to alter the properties of thin films^[5].

The objective of this paper is to make a comparative study of the effects of SiO₂ protective layers and annealing on the electric field intensity (EFI) distribution, microstructure, microdefect density, absorption and LIDT of Ta₂O₅ films. In our experiments, Ta₂O₅ and SiO₂ crushed aggregates with the purity of 99.99% were used as starting materials. All the samples were deposited on BK7 glass substrates that were cleaned ultrasonically in petroleum ether. Before deposition, the chamber was pumped to a base pressure of 2.0×10^{-3} Pa and oxygen was introduced to keep oxygen partial pressure of 2.0×10^{-2} Pa. The optical thickness of Ta₂O₅ film was 6 quarter-wavelength optical thickness (QWOT) under optical control at a wavelength of 532 nm. The optical control error is about 5%. Six samples (S1, S2, S3, S4, S5, S6) were prepared in experiments. Sample S1 is Ta₂O₅ film, S2 is Ta₂O₅ film with SiO₂

overcoat and S3 is Ta₂O₅ film with SiO₂ undercoat. Both the optical thickness of the SiO₂ protective layers in S2 and S3 is λ ($\lambda = 1064$ nm). S4, S5, and S6 are the annealing samples of S1, S2, and S3 in O₂ at 673 K for 12 h, respectively. The transmittance spectra of the samples were measured using a Lambda 900 spectrophotometer and the measurement error is within 0.08%. Microstructure of Ta₂O₅ films was analyzed by an X-ray diffractometer. The theoretical results of EFI distribution of the samples were calculated by thin film design software (TFCalc). Microdefects were examined under a Leica-DMRXE dark-field microscope. Surface thermal lensing method has been used to measure the absorption of samples. The sensitivity of the measurement is 1 ppm. Experimental apparatus was shown in Ref. [5]. Damage testing was performed in the "1-on-1" regime, using 1064-nm Q-switched pulsed laser at a pulse duration of 12 ns. The experimental setup was shown in Refs. [5,6]. The LIDT was defined as the incident pulse's energy density when the damage occurred at 0% damage possibility (J/cm²). The error was approximately 12% in the LIDT measurement.

Figure 1 shows that the transmittances of S1, S2 and

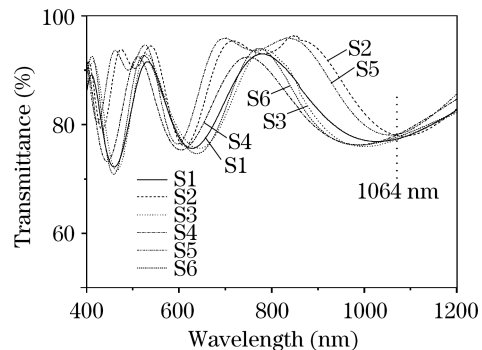


Fig. 1. Transmittance spectra of the samples.

S3 at 1064 nm are almost the same. It indicates that the transmittance of Ta₂O₅ films at 1064 nm is not changed by SiO₂ protective layers. The transmittances of S4, S5 and S6 shift to short wavelength compared with S1, S2 and S3, respectively. It is attributed to the change of film density and indices during annealing. X-ray diffraction (XRD) results represent that all the six samples are amorphous and only the patterns of S1 and S6 are shown in Fig. 2. It implies that both SiO₂ protective layers and annealing at 673 K cannot change the crystallinity of Ta₂O₅ films. It is consistent with previous results that the change from amorphous to crystalline phase of Ta₂O₅ films should undergo a high temperature annealing (> 973 K)^[7,8]. EFI distribution is an important factor influencing the LIDT of the samples^[9]. Figure 3 illustrates that the EFI distributions in Ta₂O₅ films are unchanged for S2 and S3 compared with S1, which

means SiO₂ protective layers do not change the EFI distribution.

It is well known that high microdefect density will decrease the LIDT in nanosecond laser pulse regime^[10]. It can be seen from Fig. 4 that the microdefect densities of S1, S2 and S3 are almost the same. The microdefect density of all the annealed samples decreases prominently. It indicates that SiO₂ protective layers have little effect on the microdefect density, while annealing can effectively decrease it. Absorption always plays an important role on the LIDT, and high absorption will decrease the LIDT of the films. As shown in Fig. 5, the absorptions of S2 and S3 increase slightly than S1. It may be attributed to the absorption of SiO₂ protective layer itself or the adding of Ta₂O₅-SiO₂ interface. After annealing, all the absorption of the samples decreases. Figure 6 shows that S2, S3 and S4 have a higher LIDT than that of S1, which indicates that both SiO₂ protective layers and annealing are beneficial to the damage resistance of the films and the latter is more effective.

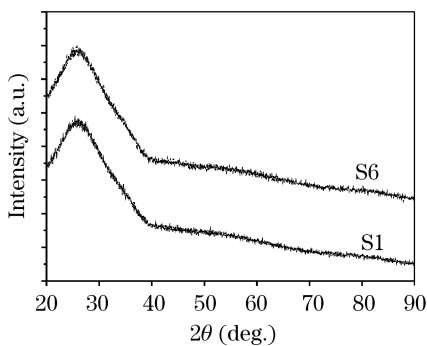


Fig. 2. XRD analysis of the samples.

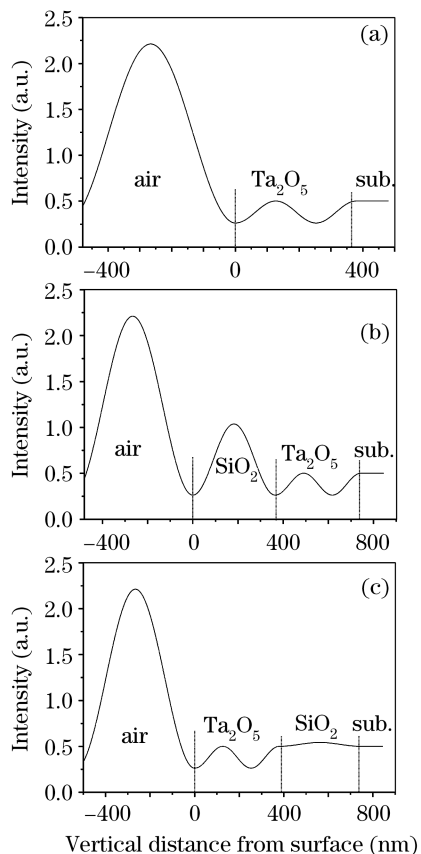


Fig. 3. EFI distribution of the samples. (a) S1, (b) S2, (c) S3.

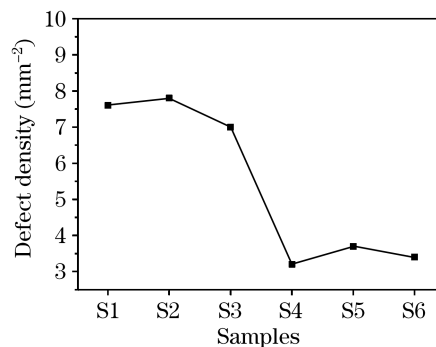


Fig. 4. Microdefect density variation of the samples.

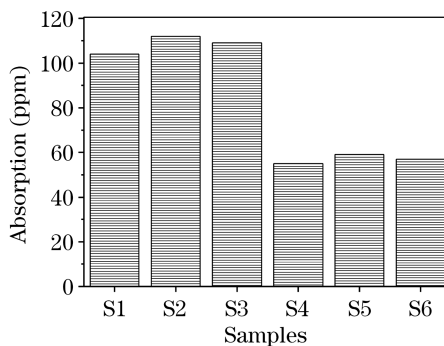


Fig. 5. Absorption of the samples.

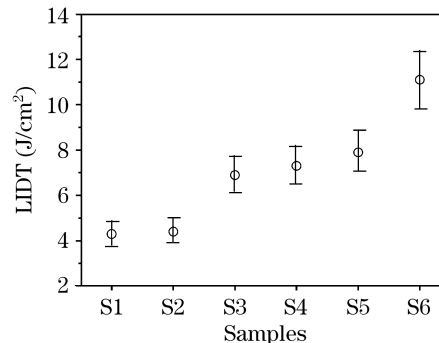


Fig. 6. LIDT results of the samples.

According to the experimental results presented, SiO₂ protective layers do not change the EFI distribution, microstructure and microdefect density, yet increase the film absorption slightly. However, annealing is effective on decreasing the microdefect density and the absorption of the films. The improvement of LIDT by SiO₂ protective layers is attributed to the higher thermal conductivity in the protective layers which plays a significant role in the damage mechanism by reducing or smoothing the peak temperatures of localized absorption centers^[11]. The absorption centers can be caused by impurity or defect. In addition, undercoat (S3) is more effective on improving the LIDT of Ta₂O₅ film than that of overcoat (S2). It is probably correlated with the different locations of the absorption centers. The absorption centers may be more easily to initiate in the substrate of Ta₂O₅ film and contribute the most serious decrease for the LIDT. Thus, SiO₂ undercoat is more adjacent to the localized absorption centers, and improves the LIDT more significantly. Different from SiO₂ protective layers, annealing is known as an effective method to reduce optical losses by oxidizing and homogenizing the deposited thin film. By annealing in air, the oxygen diffusion and reaction with the nonoxidized Ta inside the film will be enhanced, and the Gibbs free energy of formation (ΔG) for this reaction can be described as^[12]

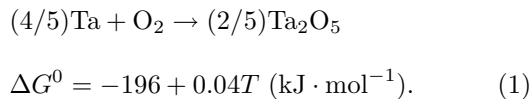


Figure 7 represents the thermodynamic equilibrium phase diagram of ΔG from Eq. (1). As $\Delta G^0 < 0$, it would be favorable for the reaction based on thermodynamical arguments. Meanwhile, the structure of the film will be modified in the amorphous state during annealing. Thereby the absorption and microdefect density decrease, while the LIDT of the films increases.

Furthermore, it can be also found that the two methods have no contradiction with each other, as the undercoat after annealing (S6) achieves the maximal LIDT increase, about 150% higher than that of the as-deposited film (S1). Figure 8 shows the typical microscope photos of S1 and S6 under the same laser irradiation of 21.6 J/cm². S1

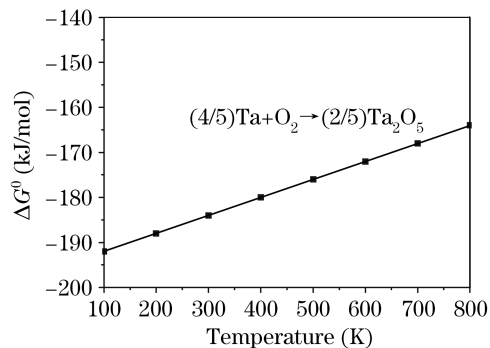


Fig. 7. Gibbs free energy for the formation of Ta₂O₅, ΔG^0 versus temperature.

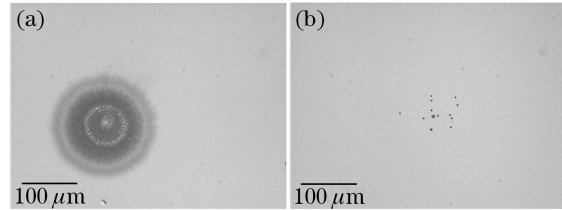


Fig. 8. Damage morphologies of the samples. (a) S1, (b) S6.

shows a total fused area while S6 shows the dispersible dots. It indicates that the undercoat after annealing has an improved laser damage resistance which may be attributed to the restriction of damage evolution by SiO₂ protective layer and the decrease of absorption and microdefect density by annealing.

In summary, the effects of SiO₂ protective layers and annealing on the EFI distribution, microstructure, microdefect density, absorption and LIDT of Ta₂O₅ films have been studied. Both SiO₂ protective layers and annealing are beneficial to the LIDT of Ta₂O₅ films and the latter is more effective. The different roles of SiO₂ protective layers and annealing on the LIDT of Ta₂O₅ films have been discussed. Additionally, it is more effective on improving the LIDT of Ta₂O₅ films by the combination of SiO₂ protective layers and annealing.

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